

Service instructions for HOmatic pinch valves series 60



Dismantling the defective sleeve



- ☞ Release the stud screw with a 2mm allen wrench
- ☞ Push the inner part out of the housing.
- ☞ Clamp the screw connection in a vice. Press up the POM-clamping cone with 2 screwdriver

Installing the new sleeve



- ☞ Put the new sleeve until the limit is reached onto the nipple
- ☞ Put some soap suds or rubber care (no oil) outside on the sleeve in the area from the nipples (no oil)
- ☞ Use a 12mm flat wrench to click the POM clamping cone into the screw connection
- ☞ Repeat the previous steps for the second side from the sleeve
- ☞ Attention! The center holes from the screw connections has to be on the same axis
- ☞ Align the centering holes on stud bolts, push the inner part into the housing part and tight the stud screws (if necessary treat the O-rings with a little O-ring grease)

